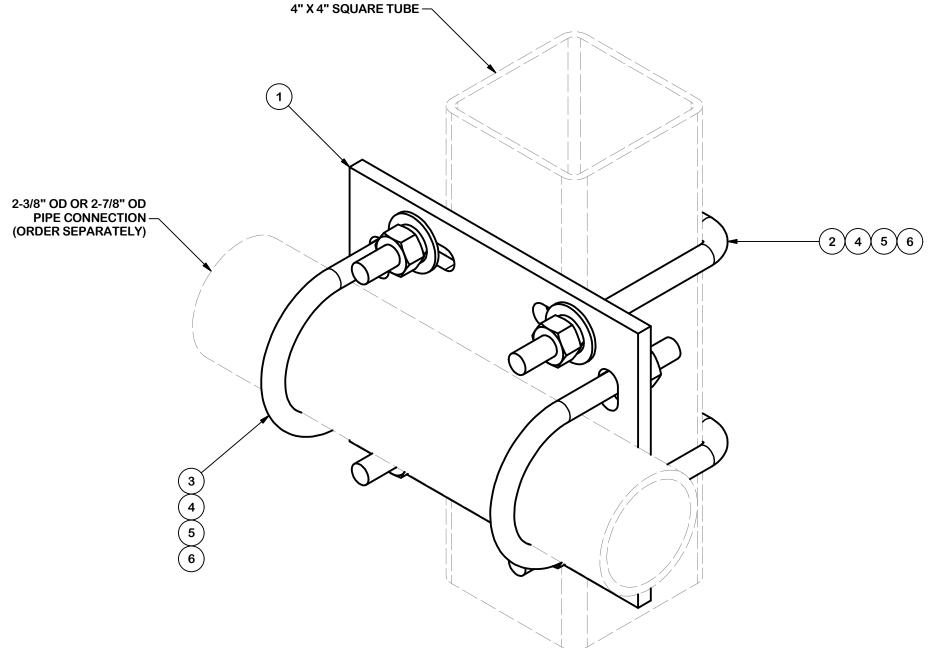
	PARTS LIST									
ITEM	ITEM QTY PART NO.		PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.				
1	1	SCX4	CROSSOVER PLATE	8 1/2 in	6.02	6.02				
2	2	X-SUB1418	SQUARE U-BOLT 0.5" DIA. X 4.125" IW X 6" IL X 3" TR	J-BOLT 0.5" DIA. X 4.125" IW X 6" IL X 3" TR						
3	2	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.60	1.19				
3	2	X-UB1300	1/2" X 3" X 5" X 2" U-BOLT (HDG.)		0.67	1.34				
4	8	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.27				
5	8	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.11				
6	8	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	0.57				
					TOTAL WT. #	11.35				



## **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

CROSSOVER PLATE KIT W/ SQUARE U-BOLTS AND STD. U-BOLTS



Engineering Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

CPD NO.		DRAWN BY		ENG. APPROVAL		PART NO.	
		CSL 9/	18/2018	3RD P	ARTY	SQCX4-	·K
CLASS	SUB	DRAWING USA	\GE	CHECKE	) BY	DWG. NO.	
87	02	CUSTO	OMER	<b>BMC</b>	11/12/2018	SQCX4-	·K